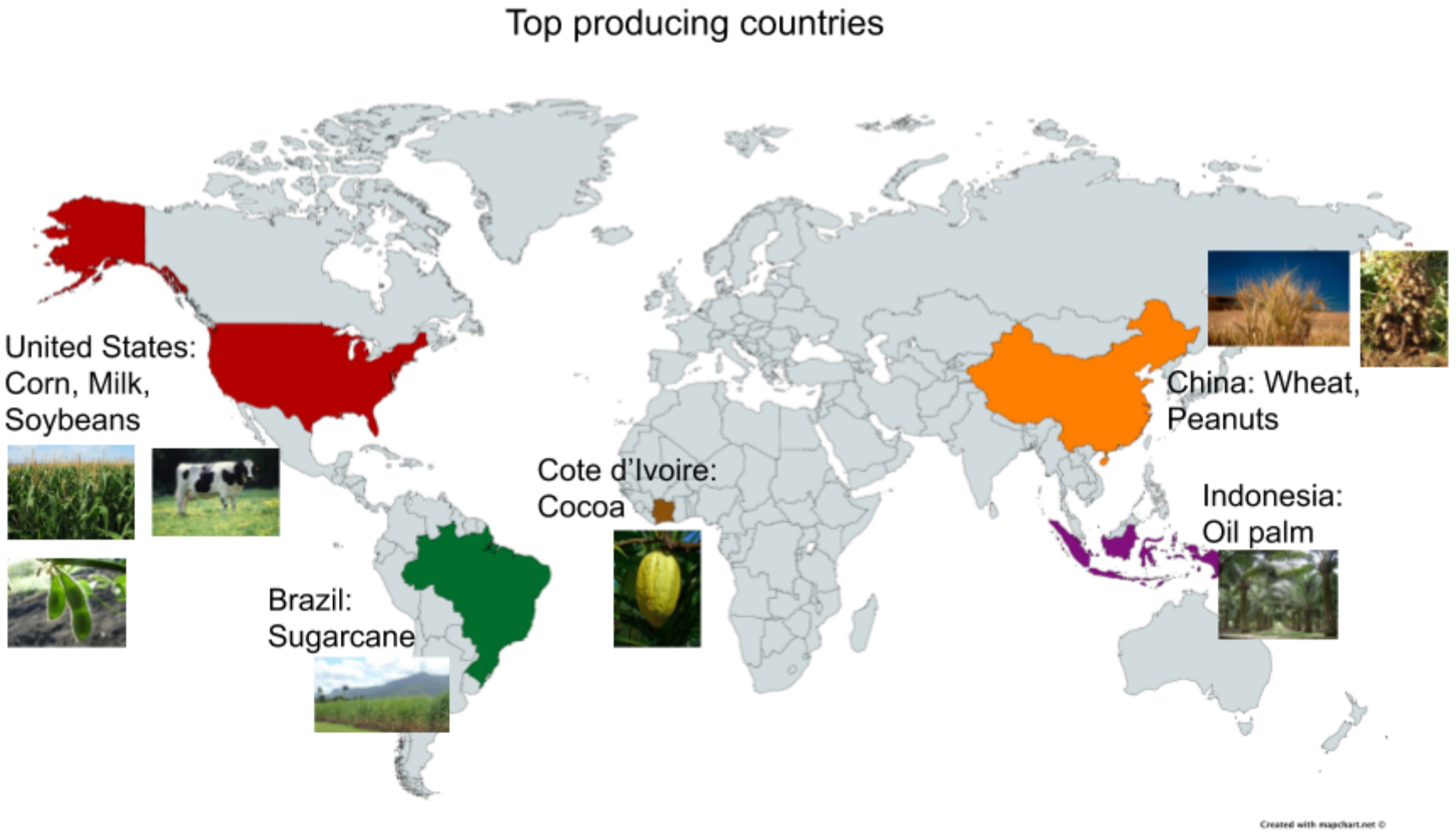Global Production: Where Ingredients Are Grown